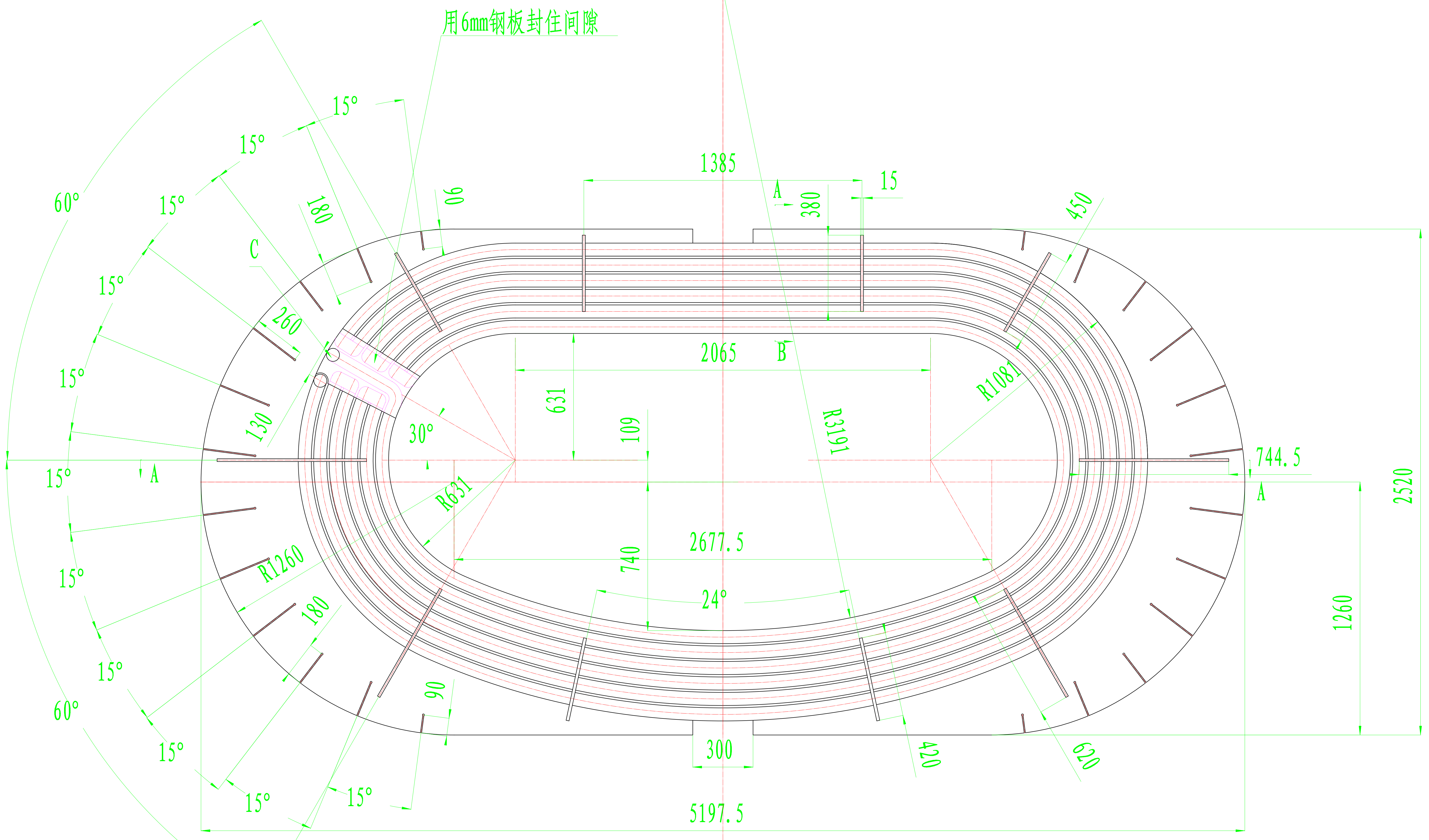
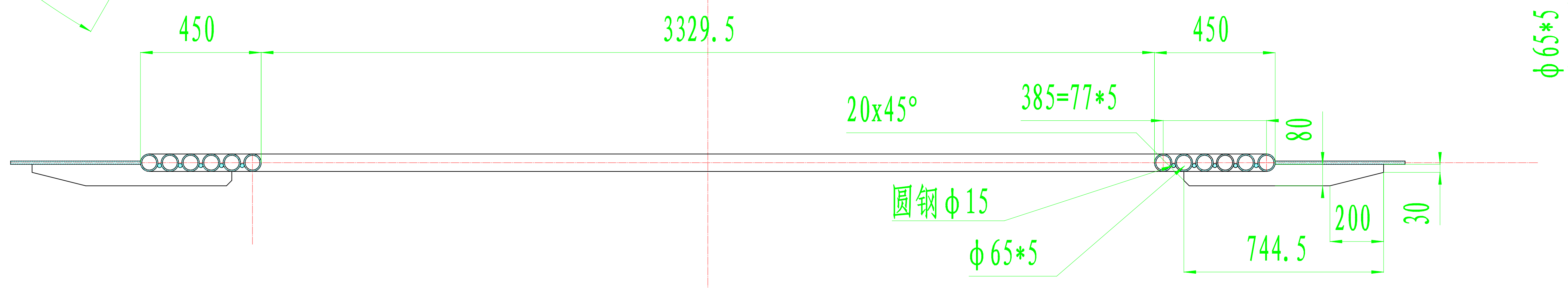
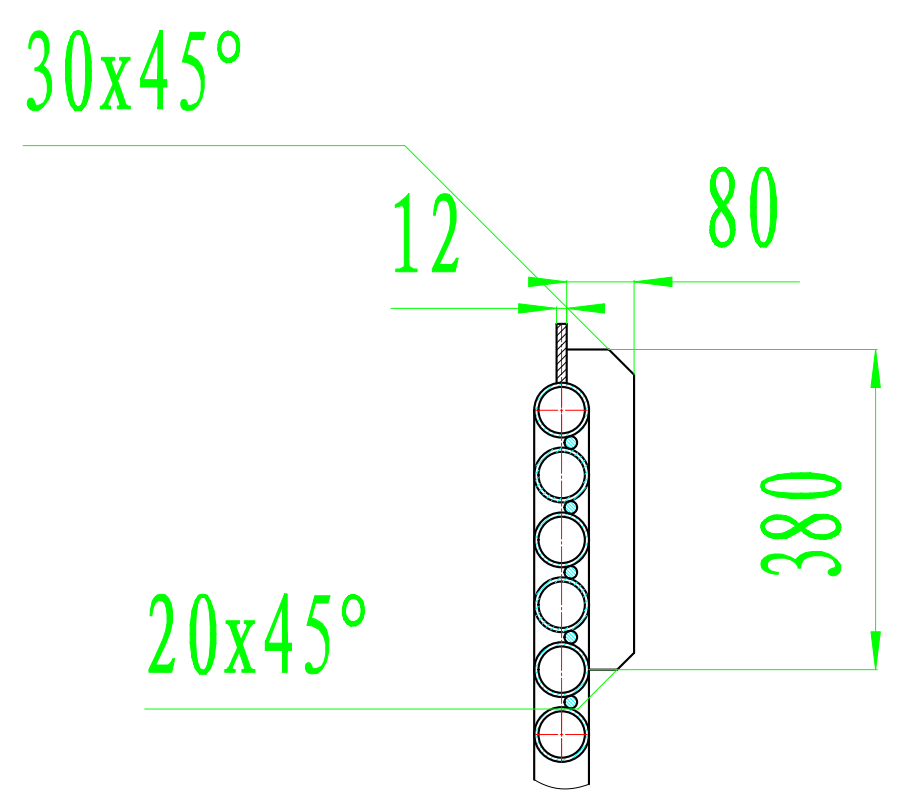

用6mm钢板封住间隙
1385
15
A
380
450
2520
60°
15°
15°
15°
15°
15°
15°
15°
15°
15°
15°
15°
60°
180
90
C
260
130
R1260
180
90
2065
B
631
109
30°
R631
R1081
R3191
2677.5
740
24°
744.5
A
1260
300
420
620
5197.5

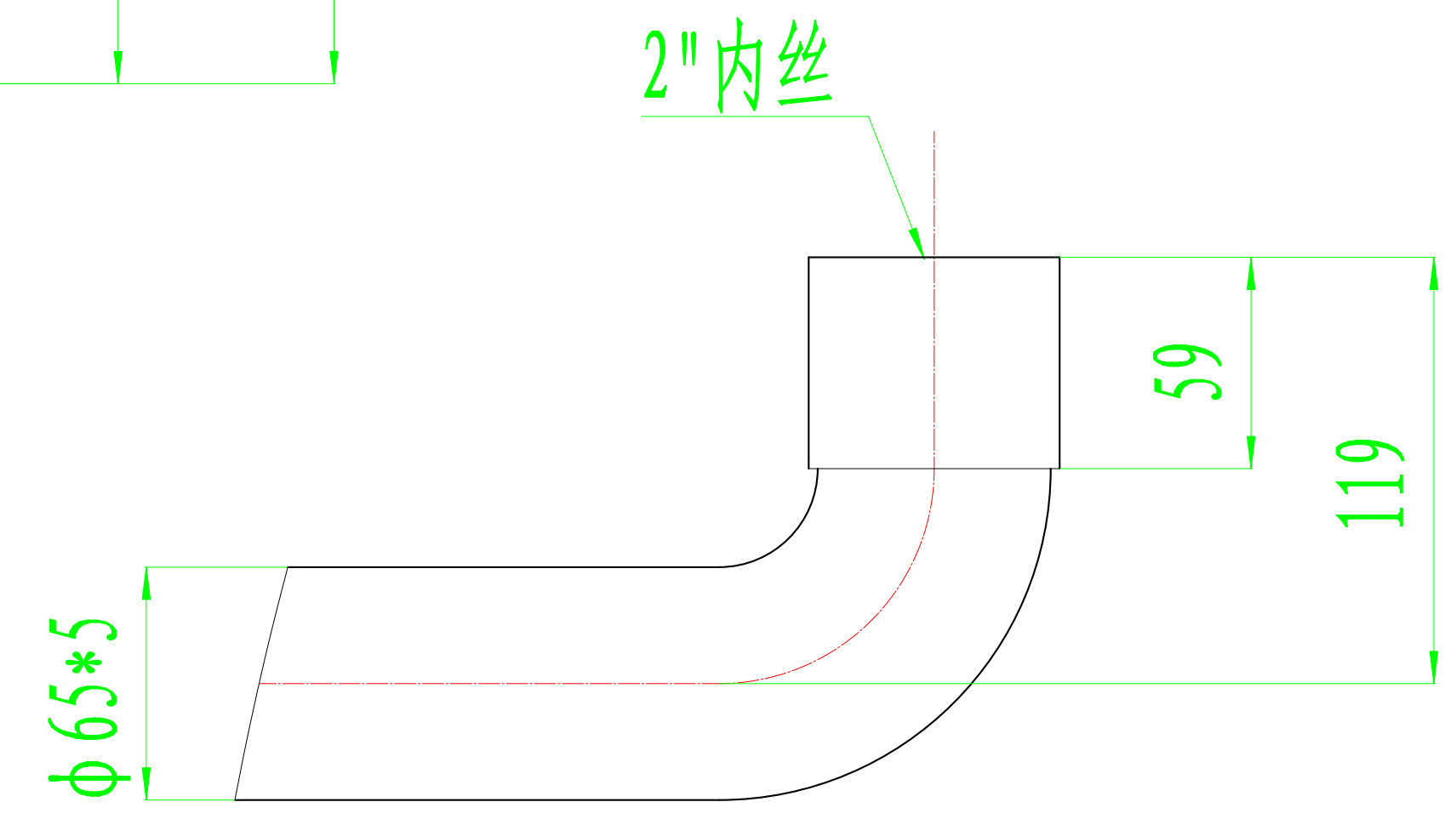
A-A


450
3329.5
450
20x45°
385=77*5
80
圆钢ϕ15
ϕ65*5
200
30
744.5

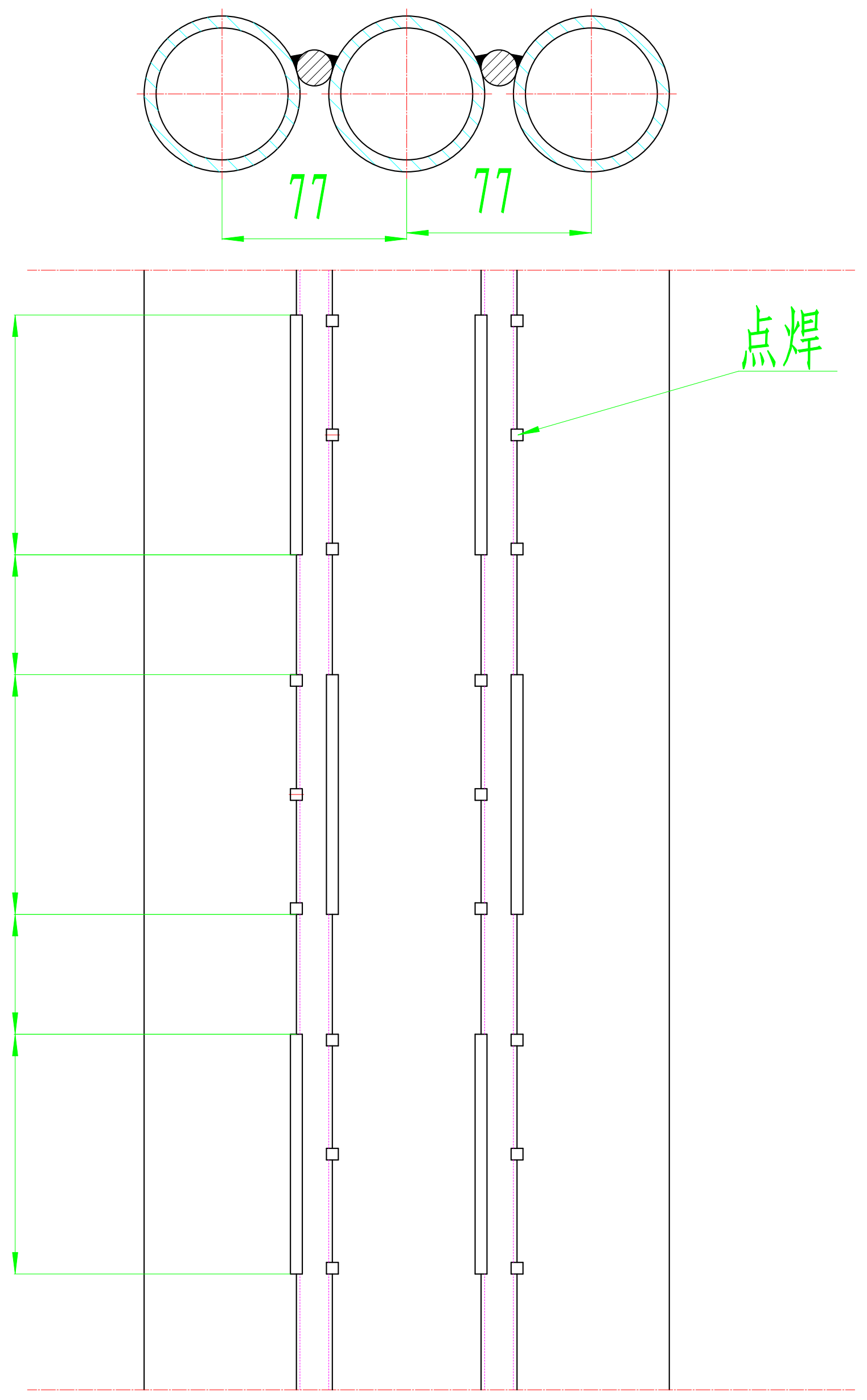
B-B


30x45°
12
80
380
20x45°

C


2"内丝
59
119
ϕ65*5

管道焊接详图


77
77
点焊
100
50
100
50
100

王冲 2019.12.4

2019.12.4

2019.12.4.

2019.12.4

2019.12.4

贺成 2019.12.4

标记	处数	更改文件名	签字	日期	20#		炼钢分厂
设计	习建丰	20090728			图样标记	重量	比例	护罩
						832Kg		WGS2305施备3-7-1-9改
		日期			共 张	第 张	